

# OSI 125/250/500/1000 Oxygen Concentrator

OSI oxygen concentrators offer the lowest power consumption possible for a vacuum swing adsorption system (VSA). Their compact design allows them to be moved and installed with minimal handling. Totally self-contained, OSI oxygen concentrators can be online in a minimal amount of time. OSI oxygen concentrators require very little maintenance. They feature remote diagnostics and communications and automatic turn-down to suit demand and save energy.



All units are fitted with a programmable logic controller (PLC) and a variable frequency drive (VFD) for the main blower motor. This feature gives the highest possible efficiency and also gives a linear power demand on *turn down*. When using 50% of the capacity of the machine, only 50% of the energy is required.

All required maintenance information—oil changes and filter and seal replacements—is displayed on the HMI touch screen.

Alarms and faults also appear on the touch screen and can be monitored remotely if an internet or cell connection is available.

Alarms are sent by e-mail and/or cell text message to designated recipients. The touch screen displays all operating conditions, such as pressures and amperage draw, for easy monitoring of the VSA.

## **Applications**

- Oxygen injection can improve the health of the aquaculture livestock and increase profitability for the aquaculture farmer
- Ozone generation for water treatment plants provides effective water purification
- Oxygen management on wastewater treatment speeds up biological breakdown and odour control

#### **Features**

- 75% turn down ratio modulation automatically reduces production as the load decreases
- Load control on multiple units takes units off-line for best efficiency
- Scalable configurations—113, 227, 454 or 908 kg/day oxygen production



## **Specifications**

	OSI 125	OSI 250	OSI 500	OSI 1000
	Obi 123	Obi 230	Obi 300	OBI 1000
Discharge flow rate	60 Lpm 113 kg/day	120 Lpm 227 kg/day	240 Lpm 454 kg/day	475 Lpm 908 kg/day
Oxygen purity	92% ± 2%	92% ± 2%	92% ± 2%	92% ± 2%
Discharge pressure (w/ booster compressors)	0.30–0.45 bar 1.4–5.0 bar	0.30–0.45 bar 1.4–5.0 bar	0.30–0.45 bar 1.4–5.0 bar	0.30–0.45 bar 1.4–5.0 bar
Temperature range	4–32 °C	4–32 °C	4–32 °C	4–32 °C
Power options	460 VAC/60 Hz 3Ph 380 VAC/50 Hz 3Ph 200 VAC/50 Hz 3Ph	460 VAC/60 Hz 3Ph 380 VAC/50 Hz 3Ph 200 VAC/50 Hz 3Ph	460 VAC/60 Hz 3Ph 380 VAC/50 Hz 3Ph	460 VAC/60 Hz 3Ph 380 VAC/50 Hz 3Ph
Average current draw	6 A/460 VAC/60 Hz @ 5 bar 4 A/460 VAC/60 Hz @ 0.35 bar 8 A/380 VAC/50 Hz @ 5.0 bar 5 A/380 VAC/50 Hz @ 0.35 bar	11 A/460 VAC/60 Hz @ 5 bar 7 A/460 VAC/60 Hz @ 0.35 bar 14 A/380 VAC/50 Hz @ 5.0 bar 9 A/380 VAC/50 Hz @ 0.35 bar	17 A/460 VAC/60 Hz @ 5 bar 11 A/460 VAC/60 Hz @ 0.35 bar 21 A/380 VAC/50 Hz @ 5.0 bar 13 A/380 VAC/50 Hz @ 0.35 bar	29 A/460 VAC/60 Hz @ 5.0 bar 19 A/460 VAC/60 Hz @ 0.35 bar 35 A/380 VAC/50 Hz @ 5.0 bar 22 A/380 VAC/50 Hz @ 0.35 bar
Maximum current draw	9 A/460 VAC/60 Hz @ 5.0 bar 11 A/380 VAC/50 Hz @ 5.0 bar	14 A/460 VAC/60 Hz @ 5.0 bar 17 A/380 VAC/50 Hz @ 5.0 bar	22 A/460 VAC/60 Hz @ 5.0 bar 17 A/380 VAC/50 Hz @ 5.0 bar	44 A/460 VAC/60 Hz @ 5.0 bar 53 A/380 VAC/50 Hz @ 5.0 bar
Recommended electrical service	20 A/460 VAC/60 Hz 20 A/380 VAC/50 Hz	20 A/460 VAC/60 Hz 20 A/380 VAC/50 Hz	30 A/460 VAC/60 Hz 30 A/380 VAC/50 Hz	60 A/460 VAC/60 Hz 60 A/380 VAC/50 Hz
Average power consumption	5.5 kW @ 5.0 bar 3.5 kW @ 0.35 bar	8 kW @ 5.0 bar 5 kW @ 0.35 bar	12 kW @ 5.0 bar 7.5 kW @ 0.35 bar	22 kW @ 5.0 bar 14 kW @ 0.35 bar
Cost of oxygen generation	.69 kWh/kg	.66 kWh/kg	.60 kWh/kg	.50 kWh/kg
Oxygen outlet	3/8" NPT	1/2" NPT	1/2" NPT	3/4" NPT
Concentrator dry weight	~1,000 kg	~1,200 kg	~1,550 kg	~2,050 kg
HMI touch screen PLC	7" touch screen	7" touch screen	7" touch screen	7" touch screen

## **Contact**

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